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## 3D Printing of a Product of your Choice



# Today's Objective: Everyone will experience the 3D printing process





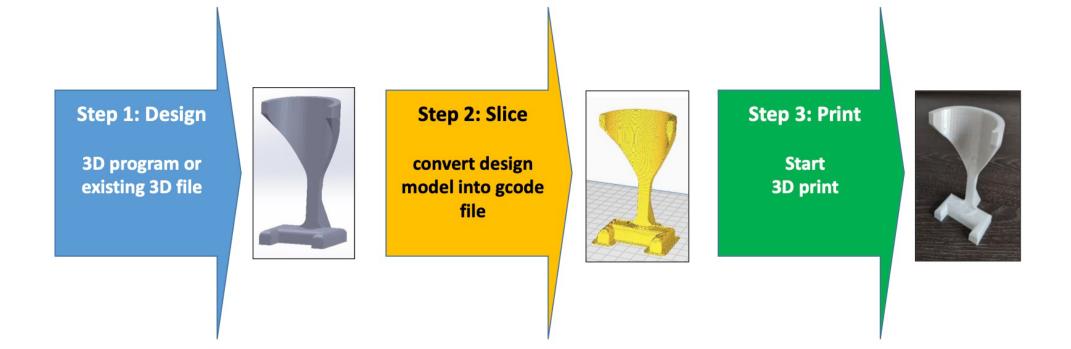
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#### Overview of 3D Printing Process







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#### Process 3D-Print (Step 1)



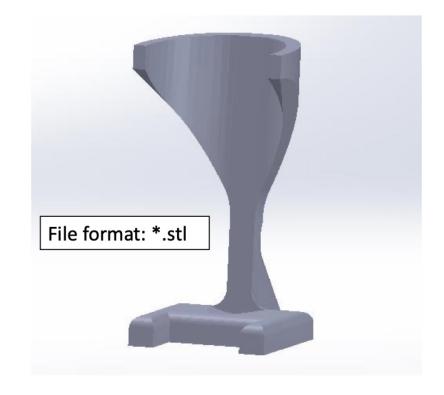
#### **Example: Carrier for a remote control**

#### Step 1: Design

Creating a solid model using CAD software, such as Inventor, Solid Works, TinkerCAD, etc.

#### **Alternative:**

→ download solid models from the Internet. (e.g. <a href="https://www.thingiverse.com">www.thingiverse.com</a>, ...)





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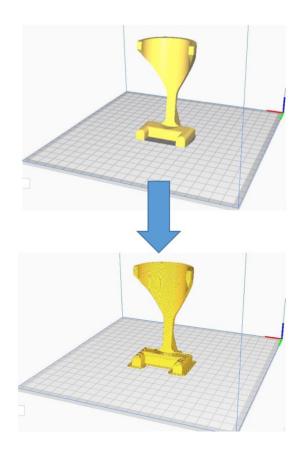
#### Process 3D-Print (Step 2)



#### **Step 2: Conversion to gcode file (slicing)**

The solid model must be converted into a printable path using a slicer software.

(e.g. Ultimaker Cura, Canvas, Prusaslicer).





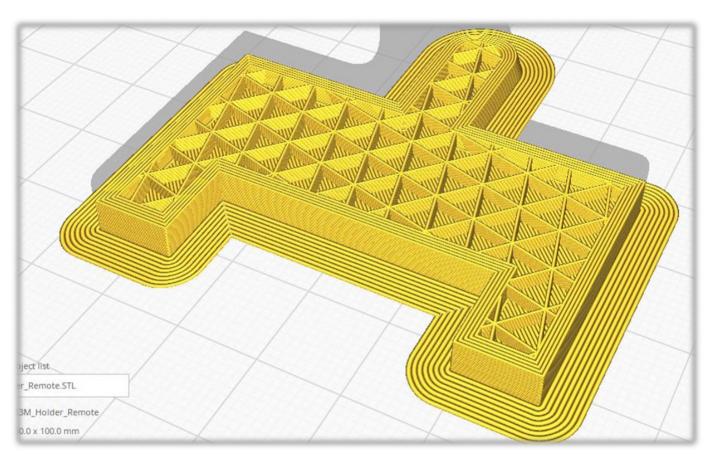
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### Process 3D-Print (Step 2) – Slicing example







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# Process 3D-Print (Step 3)

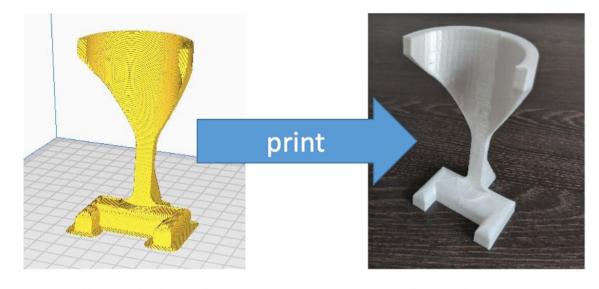


#### **Step 3: Printing**

The \*.gcode file must be sent to the printer (e.g. via SD card or via octoprint)

and ...

# ... start printing!



File format: \*.gcode Real 3D product



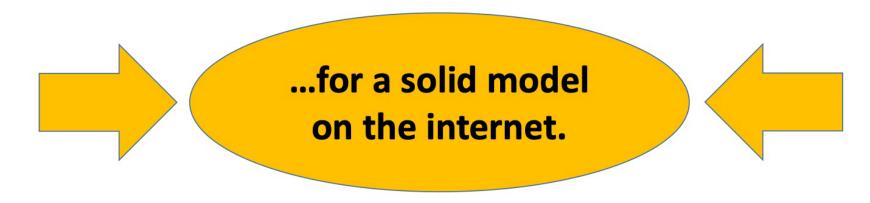
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